

About us Manufacturing & Quality Standards

About us

4titude® Ltd is a market leader in the design and manufacture of consumables and bench top instrumentation for a range of fields within the life sciences industry, from Research to Molecular Diagnostics.

Since our inception in 2005, 4titude® has grown and developed internationally, with facilities in Germany, France, USA, Hungary, and our UK-based head office and manufacturing plant located in the Surrey Hills, south of London.

The state-of-the-art manufacturing facility boasts 25,000 square feet of floor space, producing consumables for a wide range of life science and medical applications, including research into combatting cancer and infectious diseases, drug development, molecular diagnostics, and forensics.

Current off-the-shelf products include PCR consumables, sealing materials and heat sealing instrumentation, microplates for cell screening and storage, and solutions for sample tracking, including barcodes and 2D data matrix codes on products.

In addition to these products, we have the capability to offer completely tailored solutions, from custom design of bespoke products, right through to tool making & manufacturing of the parts. 4titude® can offer you a complete solution from concept to completion.

4titude® manufacturing & quality standards

4titude® are ISO 9001:2008 & ISO 13485:2012 certified to manufacture and supply consumables for the life sciences sector. Our management systems comply with the requirements to produce medical devices which we sell to diagnostics companies of all sizes including multinational corporations. We also provide complete custom design solutions from prototyping to tool design and contract manufacturing.

Manufacturing standard

- · ISO 9001:2008 & ISO 13485:2012 certified
- Process validation & mapping
- Fully document controlled manufacturing processes
- Statistical analysis of production processes
- Continuous improvement programs
- Injection moulding in ISO class 7 cleanrooms
- · Virgin, medical grade polymers



Quality standard

4titude® performs visual, physical and biological tests to ensure the integrity of our consumables and that they are contamination free at all times.

- Consumables are certified free from human genomic DNA, nucleases and pyrogens
- Skirted microplates and PCR plates meet the SBS standard footprint
- · PCR inhibition tests are performed on polymers used
- · Leak tests are performed on every well of every PCR plate
- White-well plates are checked for background fluorescence

2-Component & Standard **PCR Consumables**

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Clear, Frosted or White Wells & Low DNA Binding Properties

Selection of the right plastic material of your PCR consumables has a measurable effect on your (q)PCR results. 4titude® have carried out extensive research and development into our PCR consumables to offer our customers a range of products suitable for the diverse applications and instruments they are required for.

Well colour options - A question of sensitivity

Well colour is often not considered when choosing a PCR plate, but can in fact have a significant impact on results. PCR plates are available in three colour options: clear, frosted and white, each of which has specific advantages and disadvantages.

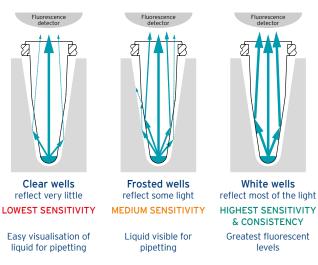


Figure 1: Greater sensitivity in a qPCR reaction enables earlier Ct values and higher fluorescence readings.

4titude® recommends the use of white wells, where possible, to achieve the greatest sensitivity and consistency of qPCR reactions. Another point to consider are consumable colour recommendations from (q)PCR instrument manufacturers, for example, Roche recommend the use of white wells on

their instruments and ABI® recommend the use of frosted wells. In addition to using the recommended well colour for your instrumentation, this must be combined with thin walled tubes for optimal heat transfer and optimal sealing to prevent evaporation.

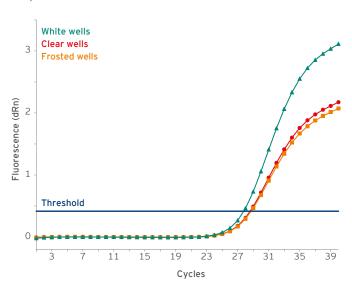


Figure 2: Identical qPCR assays in plates with clear, frosted and white wells (4ti-0770/C, 4ti-0772 and 4ti-0771, respectively). Clear and frosted wells perform similarly whereas white wells gave earlier Ct values and higher fluorescence intensity.

Low DNA binding - Smarter plastics for advanced applications

Polypropylene (PP) is the best material for PCR tubes as PP is chemically inert, resistant to solvents and well suited for injection moulding, allowing for production of thin-walled tubes for optimum PCR results.

DNA has been shown to bind PP, especially at high ionic strength, despite the very hydrophobic nature of this material. This has typically not been an issue but due to progressing miniaturisation of reaction volumes and the introduction of new technologies such as NGS,

ultra-low DNA binding consumables have become essential for use in sensitive assays.

Please see our dedicated application note on low DNA binding products which can be found on our website for information outlining the characteristics of our selected low bind polymer and for the the range of low-binding PCR consumables available.

Coding Options & **Ethylene Oxide Treatment**

Linear and 2D matrix coding - Sample tracking made easy

All skirted and semi-skirted plates are available with linear Code 128 format barcodes for identification and traceability of your samples.

The labels are highly scratch-resistant and can withstand cold storage (-80°C), temperatures of up to 100°C, and solvents such as DMSO. Single, double, triple or quadruple barcodes are available, and a variety of customisations are possible.

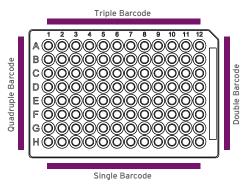


Figure 3: Position of standard barcode labels

2D data matrix coding uses a defined number of fields to encode alphanumerical information. The code uses data redundancy so even if codes become partly destroyed, the information will be retained. 4titude® offer 2D coding on several products including FrameStrips® and PCR tubes with flat caps.



Figure 4: FrameStrip® with off-the-shelf 2D code

Should additional customisations not covered by our standard barcoding and 2D coding service be required, further information and our custom linear barcode request form can be found on our website.

Ethylene Oxide Treatment - Reliable consumables for forensic applications

At 4titude®, we have a stringently controlled cleanroom production facility, certified according to ISO 9001 and ISO 13485, for production of PCR consumables free from DNA and RNA contamination. However, some applications require the absolute highest quality of consumables such as forensic workflows and tissue culture.

For these applications, 4titude® offer treatment of selected products with Ethylene Oxide, a technique proven to reduce traces of amplifiable DNA, for peace of mind in your reactions. Additional plate types can be treated on request.



4titude® offers a variety of products including additional processing options in an off-the-shelf format.

These include plates with clear, frosted or white wells, low binding products, barcoded or 2D coded products and Ethylene Oxide treated plates for forensic use.

For details, please refer to the corresponding product specifications in this brochure or visit www.4ti.co.uk.

Please contact us to discuss any custom solution.

FrameStar® 2-Component PCR Plates

FrameStar® 2-component PCR plates

FrameStar® PCR plates prevent sample loss by minimising thermal expansion during PCR, enabling reductions in PCR volumes and cost savings on reagents.

The 2-component design combines the advantages of thin walled polypropylene (PP) tubes, for optimum PCR results, with a rigid polycarbonate (PC) skirt and deck for highest thermal stability and rigidity, making them the plates of choice for any robotic workflows.

- · Seven frame colours with clear, frosted or white tubes available Flexible solutions for every application
- · No warping due to stable polycarbonate frame Reliable use with stackers and liquid handlers
- Minimised thermal expansion Better sealing properties & reduced evaporation for improved PCR consistency
- Downscaling of reaction volumes possible Cost saving
- · Standard and custom barcoding options available Error-free sample tracking
- Plates with ultra-low DNA binding properties and processing options such as ethylene oxide treatment available Tailor-made solutions

Evaporation from standard PCR plates vs. FrameStar® plates

Thermal expansion of polypropylene (PP) plates leads to greater risk of evaporation from outer wells.

PP is the optimum material for PCR tubes. It provides the most efficient heat transfer, as well as an inert surface with low binding affinity to nucleic acids, proteins and other molecules. However, the material is not thermally stable in plate format, causing it to expand and contract during each PCR cycle. Such thermal expansion will weaken the plate seal and lead to sample evaporation, mainly from corner and outer wells.

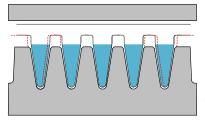


Figure 6: Side-on view of a PCR plate in a thermal cycler. The sealed plate is sandwiched between the cycler block and the heated lid but it is only partly fixed in position at the bottom of tubes, allowing the plate to expand horizontally at the top.

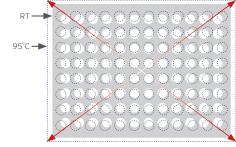


Figure 7: Standard polypropylene plates expand by up to 2 mm during thermal cycling which leads to movement of wells away from the plate centre. This movement is most significant in corner and outer wells.

FrameStar® 2-component technology allows for reduction of assay volumes and cost.

Due to the much improved seal integrity, reaction volumes can often be reduced when using FrameStar® plates. Such downscaling of experiments can be successfully implemented without any loss of assay sensitivity or consistency and reagent savings can be considerable.

Evaporation from standard PP plates is highest in the outer wells

Since thermal expansion and movement of wells in standard PP plates is greatest around the edges of the plates, evaporation is highest from the two outer rows of wells. Figure 8 illustrates the level of risk of sample evaporation from different areas of PP plates. The inner 32 wells of a standard 96 well plate have low risk of evaporation where the risk of sample loss is much higher in the outer two rows which contain 65 per cent of the wells.

"FrameStar® plates led to significantly better results and reduced evaporation compared to standard PCR plates."

Dr. Andreas Dahl, MPI f. Molekulare Genetik, Berlin, Germany

FrameStar® 2-component plates improve consistency of PCR results

We have compared the degree of evaporation from different areas of standard PP and FrameStar® PCR plates. First, the 64 outer wells (two outer rows - Figure 8, red and yellow area) of both plate types were filled with 10 µl H₂O. Plates were then sealed with a qPCR adhesive seal (code 4ti-0560) and their total weight determined before and after PCR. The experiment was repeated with a set of plates of which the inner 32 wells (Figure 8, green area) were filled. Table 1 shows that evaporation from outer wells of standard PP plates was 65% higher than from inner wells. As a result, evaporation causes varying changes in reaction volume across standard PP plates.

The results below show that reaction volumes remain consistent across the 96 wells (or 384 wells, data not shown) in FrameStar® plates. In contrast, the reaction volumes in standard plates differ significantly between wells during PCR. Reagent concentrations in outer rows will increase dramatically, resulting in sub-optimal reaction efficiency. In extreme cases samples may fully evaporate.

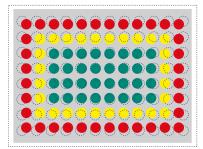


Figure 8: Risk of evaporation from the outer rows (red) of a standard PP PCR plate is highest, medium level evaporation occurs in the second row (yellow) and sample loss from the inner 32 wells (green) is lowest (the dotted line represents an expanded standard PP plate).

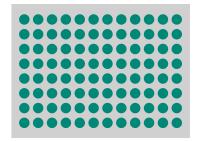


Figure 9: The polycarbonate frame of FrameStar® plates is more heat resistant than standard polypropylene plates which reduces thermal expansion to a minimum. For this reason seal integrity remains intact even at elevated temperatures during PCR.

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FrameStar® minimises sample loss across the plate

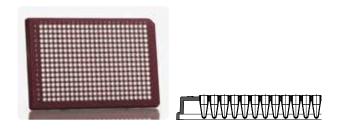
					volun	ie ioss
Plate Type	Well position	Starting weight (g)	Weight post PCR (g)	Weight loss (g)	Total	Per well
FrameStar® 4ti-0710	outer 64 wells	26.230	26.193	0.037	37 µl	0.57 μΙ
Standard PP	outer 64 wells	17.299	17.118	0.181	181 µl	2.8 µl
FrameStar® 4ti-0710	inner 32 wells	25.841	25.824	0.017	17 µl	0.53 μΙ
Standard PP	inner 32 wells	17.132	17.078	0.054	54 µl	1.69 µl

Table 1: Weight and volume loss from different sections of 96 well PCR plates. Results shown are averages from 5 plates of each plate type. Volume loss from the outer wells of standard PP plates was 5-times higher than from FrameStar® plates.

Evaporation has a significant effect on the reaction conditions resulting in noticeable effects, especially for qPCR. Identical samples can exhibit significant differences in their Ct values, depending on their position on the plate.

A solution to the problem of evaporation related qPCR inaccuracies is the usage of 2-component plates.

FrameStar® 384 Well Skirted PCR Plate



Features

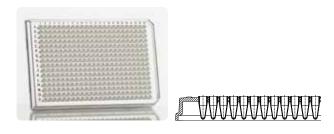
- Compatible with the majority of 384 well block PCR, qPCR and sequencing instruments
- Available with frosted wells for increased qPCR signal intensities

FrameStar® 384 Well Skirted PCR Plate

PP wells, PC frame, cut corner A24, working volume: <30 µl, total well capacity: 55 µl

Code	Deta	nils			Plates/C	ase
4ti-0384		purple frame	С	clear wells		50
4ti-0384/B		blue frame	С	clear wells		50
4ti-0384/C	С	clear frame	С	clear wells		50
4ti-0384/G		green frame	С	clear wells		50
4ti-0384/R		red frame	С	clear wells		50
4ti-0384/X		black frame	С	clear wells		50
4ti-0385		black frame	W	white wells		50
4ti-0386		black frame		black wells		50
4ti-0387	С	clear frame	f	frosted wells		50

FrameStar® 384 Well Skirted PCR Plate, Roche Style



Features

- Designed for use on the Roche LightCycler[®] 480 with 384 well block
- Available as a combi pack with qPCR adhesive seals

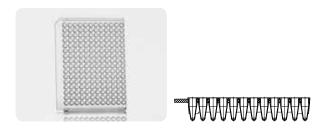
FrameStar® 384 Well Skirted PCR Plate, Roche Style

PP wells, PC frame, cut corner A24/P24, working volume: <30 µl, total well capacity: 55 µl

Code	Details		Plates/Case
4ti-0380/C	C clear frame	C clear wells	50
4ti-0381	C clear frame	W white wells	50

Code Combi Pack		Plates and Seals/Case
4ti-0382	4ti-0381 + qPCR Seal (4ti-0560)	50
4ti-0383	4ti-0380/C + qPCR Seal (4ti-056)	0) 50

FrameStar® 192 Well Semi-Skirted PCR Plate



Features

- Half 384 well plate for lower sample throughput
- Two plates can be combined to give the capacity of one full 384 well plate
- Compatible with the majority of 384 well block PCR, qPCR and sequencing instruments
- Matching PCR and qPCR seals are available

FrameStar® 192 Well Semi-Skirted PCR Plate

PP wells, PC frame, cut corner A1, no grid reference, working volume: <30 μ l, total well capacity: 55 μ l

Code	Details	Plates/Case
4ti-0192/C	C clear frame C clear wells	40

Half plate seals are available to match the size of this plate, please see the 4titude $^{\circ}$ sealing brochure or our website for more details.

Code half plate sea	Seals/Case	
4ti-0500/HP	Adhesive PCR seal for use with 4ti-0192	100
4ti-0560/HP	Adhesive qPCR seal for use with 4ti-0192	100

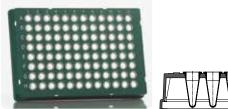






FrameStar® Features List (page 6) · Flexible Solutions FrameStar® Break-A-Way (page 12) · Instrument Compatibility Table (page 26)

FrameStar® 96 Well Skirted PCR Plate



Features

- Fully skirted plate with broad instrumentation compatibility
- Available as a combi pack with Q-Stick™ qPCR adhesive seals
- · Available ethylene oxide treated and barcoded for forensic use
- · Available with extra rigid skirt especially suitable for use in plate handling robots as tested on PerkinElmer® automation systems
- Available with low DNA binding propeties for sensitive applications with ultra-low DNA input such as Next Generation Sequencing (NGS) sample prep and library construction. For details including experimental data see www.4ti.co.uk.

FrameStar® 96 Well Skirted PCR Plate

Low profile, 0.1 ml PP wells, PC frame, cut corner H1, working volume: <100 µl, total well capacity: 200 µl

Code	Details Plates	/Case
4ti-0960	purple frame C clear wells	50
4ti-0960/B	blue frame C clear wells	50
4ti-0960/C	C clear frame C clear wells	50
4ti-0960/G	green frame C clear wells	50
4ti-0960/R	red frame C clear wells	50
4ti-0960/X	black frame C clear wells	50
4ti-0960/W	W white frame C clear wells	50
4ti-0961	black frame W white wells	50
4ti-0961/C	C clear frame W white wells	50
4ti-0966	black frame black wells	50
4ti-0X960C/SBC	4ti-0960/C for forensic use, ethylene oxide treated and barcoded	20
4ti-0960/RIG	4ti-0960/X, with extra rigid skirt	50
4ti-LB0960/RIG	4ti-0960/RIG, with low DNA binding properties	50
Code Combi Pack	Plates and Seals	Case

Code Combi Pack	Plates and Seal	s/Case
4ti-0960/0565	4ti-0960 + Q-Stick™ qPCR Seal (4ti-0565)	50

FrameStar® 96 Well Semi-Skirted PCR Plate, Roche Style





Features

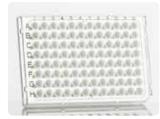
- Designed for use on the Roche LightCycler® 96 and 480 with 96 well block
- Available as a combi pack with gPCR Seal or Q-Stick™ gPCR Seal adhesive seals

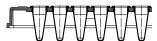
FrameStar® 96 Well Semi-Skirted PCR Plate, Roche Style

Low profile, 0.1 ml PP wells, PC frame, cut corner H12, working volume: <100 μl, total well capacity: 200 μl

Code	Details		Plates/Case
4ti-0950/C	C clear frame	C clear wells	50
4ti-0951	C clear frame	W white wells	50
Code Combi Pack		Plates	and Seals/Case
Code Combi Pack 4ti-0952	4ti-0951 + qPCR S		and Seals/Case
	4ti-0951 + qPCR S 4ti-0950/C + qPCR	eal (4ti-0560)	

FrameStar® 96 Well Semi-Skirted PCR Plate, Roche Style, High Sensitivity





Features

- · Designed for use on the Roche LightCycler® 96 and 480 with 96 well block
- · Extra white wells for improved sensitivity and optimal performance
- · Available as a combi pack with qPCR Seal

FrameStar® 96 Well Semi-Skirted PCR Plate, Roche Style, High Sensitivity

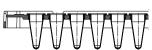
Low profile, 0.1 ml PP wells, PC frame, cut corner H12, working volume: <100 μl, total well capacity: 200 μl

Code	Details		Plates/Case
4ti-0954	C clear frame	W extra white wells	50
Code Combi Pack		Plates a	nd Seals/Case

FrameStar® Features List (page 6) · Flexible Solutions FrameStar® Break-A-Way (page 12) · Instrument Compatibility Table (page 26)

FrameStar® 96 Well Semi-Skirted PCR Plate, ABI® FastPlate Style





Features

- Designed for use on ABI® Fast Block cyclers
- Available with frosted wells for increased qPCR signal intensities
- Available as a combi pack with Q-Stick™ gPCR Seal adhesive seals

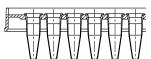
FrameStar® 96 Well Semi-Skirted PCR Plate, ABI® FastPlate Style Low profile, 0.1 ml PP wells, PC frame with upstand, cut corner A1, working volume: $<100 \,\mu$ l, total well capacity: $200 \,\mu$ l

Code	Details		Plates/Case
4ti-0910/C	C clear frame	C clear wells	50
4ti-0910/C/10P	C clear frame	C clear wells	10
4ti-0911	C clear frame	W white wells	50
4ti-0912	C clear frame	f frosted wells	50
4ti-0912/10P	C clear frame	f frosted wells	10

Code Combi Pack	Plates and S	Seals/Case	
4ti-0910/C/0565	4ti-0910/C + Q-Stick™ qPCR Seal (4ti-0565)	50	

FrameStar® 96 Well Semi-Skirted PCR Plate With Upstand, ABI® Style





Features

- · Designed for use on ABI® instruments
- · Available ethylene oxide treated and barcoded for forensic use
- Available as a combi pack with Q-Stick™ qPCR Seal adhesive

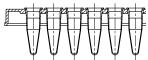
FrameStar® 96 Well Semi-Skirted PCR Plate With Upstand, ABI® Style Standard profile, 0.2 ml PP wells, PC frame with upstand, cut corner A12 working volume: <200 μ l, total well capacity: 300 μ l

Code	Details		Plate	s/Case
4ti-0730	purple frame	С	clear wells	50
4ti-0730/B	blue frame	С	clear wells	50
4ti-0730/C	C clear frame	С	clear wells	50
4ti-0730/C/10P	C clear frame	С	clear wells	10
4ti-0730/G	green frame	С	clear wells	50
4ti-0730/R	red frame	С	clear wells	50
4ti-0730/X	black frame	С	clear wells	50
4ti-0731	black frame	W	white wells	50
4ti-OX730C/SBC	4ti-0730/C for foreit barcoded	nsic us	se, ethylene oxide treate	d, 20

Code Combi Pack	Plates and	Plates and Seals/Case	
4ti-0730/C/0565	4ti-0730/C + Q-Stick™ qPCR Seal (4ti-0565) 50	

FrameStar® 96 Well Semi-Skirted PCR Plate, ABI® Style





Features

- · Designed for use on all major thermal cyclers including ABI® instruments with standard 96 well blocks
- · Can be used directly in ABI® 96 well instruments with no adapters required
- · Available with frosted wells for increased qPCR signal intensities
- · Available ethylene oxide treated and barcoded for forensic use
- Available with low DNA binding propeties for sensitive applications with ultra-low DNA input such as Next Generation Sequencing (NGS) sample prep and library construction. For details including experimental data see www.4ti.co.uk.

FrameStar® 96 Well Semi-Skirted PCR Plate, ABI® Style

Standard profile, 0.2 ml PP wells, PC frame, cut corner A12 working volume: $<200 \mu l$, total well capacity: $300 \mu l$

Code	Details		Plates/Case
4ti-0770	purple frame	C clear wells	50
4ti-0770/B	blue frame	C clear wells	50
4ti-0770/C	C clear frame	C clear wells	50
4ti-0770/C/10P	C clear frame	C clear wells	10
4ti-0770/G	green frame	C clear wells	50
4ti-0770/R	red frame	C clear wells	50
4ti-0770/X	black frame	C clear wells	50
4ti-0771	black frame	W white wells	50
4ti-0772	C clear frame	f frosted wells	50
4ti-0772/10P	C clear frame	f frosted wells	10
4ti-OX770C/SBC	4ti-0770/C for forer barcoded	nsic use, ethylene ox	ride treated, 20
4ti-LB0770/C	4ti-0770/C, with lov	v DNA binding prope	erties 50

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FrameStar® 96 Well Semi-Skirted PCR Plate



FrameStar® 96 Well Semi-Skirted PCR Plate

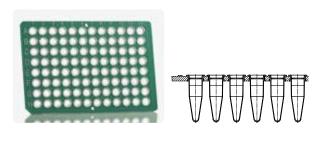
Standard profile, 0.2 ml PP wells, PC frame, cut corner H1, working volume: <200 μ l, total well capacity: 300 μ l

Code Details		Plates/Case	
4ti-0900/C	C clear frame C clear wells	50	
4ti-0901	C clear frame W white wells	50	

Features

- · Universal semi-skirted plate
- · Designed for use on standard thermal cyclers

FrameStar® 96 Well Non-Skirted PCR Plate



Features

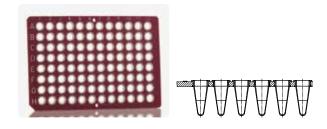
- · Universal non-skirted plate
- · Designed for use on all major thermal cyclers
- · Also available as low profile plates for reaction volumes <20 μ I to suit your reaction volume

FrameStar® 96 Well Non-Skirted PCR Plate

Standard profile, 0.2 ml PP wells, PC frame, cut corner H1 working volume: <200 µl, total well capacity: 300 µl

Code Details		Plates/Case
4ti-0710	purple frame C clear wells	50
4ti-0710/B	blue frame C clear wells	50
4ti-0710/C	C clear frame C clear wells	50
4ti-0710/G	green frame C clear wells	50
4ti-0710/R	red frame C clear wells	50
4ti-0711	black frame W white wells	50

FrameStar® 96 Well Non-Skirted PCR Plate, Low Profile



FrameStar® 96 Well Non-Skirted PCR Plate, Low Profile

Low profile, 0.1 ml PP wells, PC frame, cut corner H1 working volume: <100 µl, total well capacity: 200 µl

Code	Details	Plates/Case
4ti-0720	purple frame C clear wells	50
4ti-0720/B	blue frame C clear wells	50
4ti-0720/C	C clear frame C clear wells	50
4ti-0721	black frame W white wells	50

Features

- · Universal non-skirted, low profile plate
- · Designed for use on all major thermal cyclers
- · Also available as standard profile plates

FrameStar® Break-A-Way

Dividable 2-Component PCR Plates



FrameStar® Break-A-Way offers you all the flexibility of tube strips, in a plate format

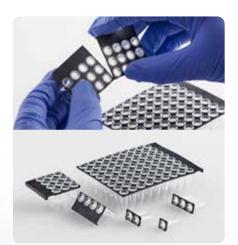


Figure 11: FrameStar® Break-2-Ways Plates, dividable both horizontally and vertically

FrameStar® Break-A-Way & Break-2-Ways Plates

FrameStar® Break-A-Way and Break-2-Ways plates can be easily divided into smaller plate sections, ensuring no tubes are wasted.

The plates combine the advantages of the FrameStar® and FrameStrip® range (see page 16), as well as single tube formats. The result is PCR consumables with thin-walled polypropylene (PP) tubes for optimal PCR results with a rigid polycarbonate frame for easy and reliable handling.

The two-component design minimises evaporation allowing for the downscaling of reaction volumes and the breakability of the plates offers flexibility to suit your experiment size. Once broken down, strips remain straight and stable for ease of handling and to enable effortless sample tracking if 2D coded.

FrameStar® Break-A-Way & Break-2-Ways - Division brings flexibility!

- Dividable horizontally, vertically or both Flexible solutions for every application
- Available as standard and low profile plates to suit your reaction volume and instrument format Highest instrument compatibility
- Seven frame colours with clear or white tubes available Colour coding for different workflows
- 2D coded options available Error-free sample tracking
- · Plate segmentation can be automated
- Also available as pre-cut strips, see FrameStrips[®], page 16

Sealing options

Plates can be sealed with standard heat or adhesive seals and then cut using the 4titude® plate cutter (4ti-3000, please see www.4ti.co.uk) to produce individually sealed strips of wells.

Alternatively, partial seals such at the half plate seals (4ti-0500/HP and 4ti-0569/HP), strip seals (4ti-0500/8) or caps (4ti-0751) can be used, depending on the number of strips required. Please refer to www.4ti.co.uk/seal.



FrameStar® Break-A-Way and Break-2-Ways plates can be easily divided into smaller plate sections, ensuring no tubes are wasted.

FrameStar® Break-A-Way PCR Plate



Features

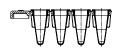
- · 96 well PCR plate that can easily be divided into smaller plate sections or strips
- · Simply snap along the pre-formed lines
- · Flexible and efficient use of plates
- · Available as standard and low profile plates, suitable for reaction volumes <20 µl

FrameStar® Break-A-Way PCR Plate

96 well semi-skirted plate, vertically scored, snaps easily into strips of 8 tubes or part plates, cut corner A12



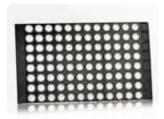
Standard profile 0.2 ml PP wells, PC frame, working volume: <200 μl, total well capacity: 300 µl



Low profile 0.1 ml PP wells, PC frame, working volume: <100 μl, total well capacity: 200 µl

Code Standard profile	Code Low profile	Details	Plates/Case
4ti-1000/P	4ti-1200/P	purple frame C clear wells	50
4ti-1000/B	4ti-1200/B	blue frame C clear wells	50
4ti-1000/C	4ti-1200/C	C clear frame C clear wells	50
4ti-1000/G	4ti-1200/G	green frame C clear wells	50
4ti-1000/R	4ti-1200/R	red frame C clear wells	50
4ti-1000/X	4ti-1200/X	black frame C clear wells	50
4ti-1000/W	4ti-1200/W	W white frame C clear wells	50
4ti-1001	4ti-1201	black frame W white wells	50

FrameStar® Break-2-Ways PCR Plate



Features

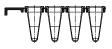
- · The most flexible, efficient and cost-effective use of FrameStar® PCR plates, ensuring not a single tube is wasted
- Available as standard and low profile plates, suitable for reaction volumes <20 µl
- Designed for use on all instruments that fit non-skirted standard or low profile plates, respectively

FrameStar® Break-2-Ways PCR Plate

96 well rigid plate, vertically and horizontally scored, snaps easily into part plates, 8 well strips, 12 well strips, part strips or individual tubes,



Standard profile 0.2 ml PP wells, PC frame, working volume: <200 ul. total well capacity: 300 µl



Low profile 0.1 ml PP wells, PC frame, working volume: <100 µl, total well capacity: 200 µl

Code Standard profile	Code Low profile	Details		Plates/Case
4ti-1300/X	4ti-1400/X	black frame	C clear wells	50

FrameStar® Break-A-Way enables reagent dispensing to be automated in plate format, then post-dispensing the plate can be divided, as required, by either kit manufacturers or end-users.

Random Access Plates

96 well Plates with Individually Removable Wells

Random Access Plates

FrameStar® is our superior technology of making PCR plates with ultra-thin polypropylene wells fitted into a robust polycarbonate frame that provides excellent stability. Our Random Access plates develop this technology further to supply a novel 96 well plate with individually removable wells combining both flexibility and robustness.

Random Access (RA) plates provide the greatest flexibility in PCR plates, affording handling of individual wells in a 96 well plate format. Each well is moulded into a rigid frame suitable for use with automation. Once containing your sample or reagents, plates can be sealed using random access heat seals resulting in filled wells which can be removed from the plate as required.

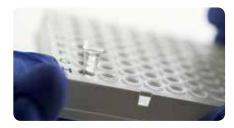


Figure 12: Random Access 96 Well Skirted PCR Plate

The wells are made from medical grade polypropylene which is perfectly suited for use in PCR as well as for long term storage. The exact number of wells required can be used, meaning no wastage of consumables or reagents. Empty frames are also available for tubes to be transferred to, however, frames can be re-used multiple times, depending on their application.

Each well clicks into place within the frame, holding it securely for use with automation and for transport. Additionally, the fit of the tubes is not compromised following a PCR run due to resistance of the rigid frame to thermal expansion.

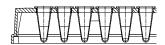
- SBS footprint suitable for automation
- Rigid frame does not expand during PCR cycles allowing for RA tubes to fit tightly in the frame before and after PCR
- PP wells low binding to nucleic acids and high solvent resistance, ideal for both PCR and storage
- Thin walled tubes optimal heat transfer during PCR
- Individually sealed using RA seals tubes can be filled, sealed and then single tubes removed
- Tubes can be removed and inserted again ultimate flexibility
- Storage of small samples plates take up minimal freezer space



Random Access plates provide the greatest flexibility in PCR plates, affording handling of individual wells in a 96 well plate format.

Random Access 96 Well Skirted PCR Plate





Features

- Individual PP tubes that can be clicked in and out of the frame
- Ideal for reagent storage and (g)PCR
- · Can be individually sealed using Random Access seals

Random Access 96 Well Skirted PCR Plate

Low profile, 0.1 ml PP wells, rigid PC frame, cut corner H1 working volume: $<100 \,\mu$ l, total well capacity: $200 \,\mu$ l

Code	Details	Plates/Case
4ti-0960/RA	W white frame C clear wells	50

Random Access 96 Well Skirted Frame

Rigid PC frame, cut corner H1

Code	Details	Frames/Case	
4ti-0960/RA-F	W white	10	

Random Access Pierce Heat Seal Strong

96 foil seal spots for sealing of individual wells, sheet or roll format, pierceable, suitable for PCR/sample shipping/compound storage

Please see the 4titude® sealing brochure or our website for more details.

Code Random Access seals		Sheets/	Case
4ti-05381/RA	Random Access Pierce Heat Seal Strong, sheets, for use with 4s3™ Semi-Automatic Sheet Heat Seal	er	100
4ti-0539/RA	Random Access Pierce Heat Seal Strong, roll, for use with a4S ^{RA} Automatic Random Access Heat	Sealer	1

Random Access Sealing Options

Heat sealing is the gold standard to seal consumables to achieve long shelf lives and stability in shipping processes. Our Random Access plate formats, can be sealed in one go to give individually accessible, dividable seals, without further processing.

This links in with our a4S^{RA} Automatic Random Access Heat Sealer allowing streamlined usage from small to large scale.





Figure 13: Random Access Sealing Procedure using the 4s3 Semi-Automatic Sheet Heat Sealer (4ti-0655)

- 1. Place Random Access Plate in Heat Sealer
- 2. Place Random Access Seal onto the plate
- 3. Plate is automatically sealed, remove plate

4. Remove the backing liner from the seal







Figure 14: Random Access Sealing Procedure using the a4SRA Automatic Random Access Heat Sealer (4ti-0675, prototype shown)

- 1. Place Random Access Plate in Random Access Heat Sealer
- 2. Plate is automatically sealed and backing liner removed
- 3. Sealed Random Access plate ready-to-use

FrameStrip®

2-Component PCR Tube Strips

FrameStrip® 2-Component PCR Tube Strips

Strips of 8, 0.2 ml clear polypropylene PCR tubes held in a rigid polycarbonate frame.

By moulding the frame portion in a more rigid polymer, the mechanical stability of FrameStrips® is greatly improved compared with traditional single piece products, as seen in the figure 15.

For colour coding of experiments, we offer strips with clear wells in 6 different frame colours. Additionally, for optical assays such as qPCR, we supply strips with white wells in black frames. White wells increase the signal-to-noise ratio by maximising reflection of light in fluorescent based assays.



Figure 15: Unlike standard tube strips, the FrameStrip® will remain straight and stable, even at elevated temperatures and when filled with liquid.

FrameStrips® are available with either domed cap strips or flat, optically clear cap strips, and are compatible with the majority of thermal cyclers. End tabs allow for easy handling and labelling of the strips and some products are also available with an off-the-shelf 2D code, offering a vast supply of unique code combinations.

FrameStrip® 8 Well PCR Tube Strips

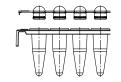


Features

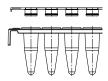
- 2-component design in an 8 well strip format
- Compatible with the majority of thermal cyclers
- Available with either domed cap strips or with flat, optically clear cap strips
- Available with off-the-shelf 2D

FrameStrip® 8 Well PCR Tube Strips

Standard profile, 0.2 ml PP wells, PC frame, working volume: $<200 \,\mu$ l, total well capacity: $300 \,\mu$ l, available with either strips of domed or flat optical caps



FrameStrip® 8 Well PCR Tube Strips, Plus Strips of Domed Caps



FrameStrip® 8 Well PCR Tube Strips, Plus Strips of Flat Optical Caps

Code FrameStrip® + Domed Caps	Code FrameStrip® + Flat Caps	Details		Tube and C	ap Strips/Case
4ti-0785/P	4ti-0786/P	purple frame	С	clear wells	120
4ti-0785/B	4ti-0786/B	blue frame	С	clear wells	120
4ti-0785/G	4ti-0786/G	green frame	С	clear wells	120
4ti-0785/R	4ti-0786/R	red frame	С	clear wells	120
4ti-0785/X	4ti-0786/X	black frame	С	clear wells	120
4ti-0785/XW	4ti-0786/XW	black frame	W	white wells	120
4ti-0785/M	4ti-0786/M	mixed frame colours	С	clear wells	120

Code FrameStrip® 2D coded + Domed Caps	Code FrameStrip [®] 2D coded + Flat Caps	Details	Tube and Cap Strips/Ca	se
4ti-0785/X/2D	4ti-0786/X/2D	black frame	C clear wells 1.	20
4ti-0785/W/2D	4ti-0786/W/2D	W white frame	C clear wells 1.	20



FrameStrips® feature a rigid polycarbonate frame for highest mechanical stability

Vari-Strip™ & Vari-Plate™

PCR Tube Strips in Frames

Vari-Strips™ and Vari-Plates™

PCR tube strips in frames - excellent flexibility

The 4titude® Vari-Strip™ and Vari-Plate™ system offers total flexibility in plate usage. It allows the user to insert or remove strips of 8 tubes from a 96 well plate frame.

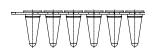
- Vari-Strips[™] can be used as a stand alone product or inserted in one of two Vari-Plate™ frames for ease of handling
- Vari-Plate[™] frames are available for use on Roche LightCycler[®] 480 and for universal use
- · Pre-loaded frames are available
- Sealable using cap strips, adhesive seals or heat seals



Figure 16: Vari-Strips™ can be used as a stand alone product or with a frame for ease of handling.

Vari-Strip™ 8 Well PCR Tube Strips, Low Profile





Features

- · Thin-walled polypropylene tubes for optimum PCR and qPCR
- · Hole in end tab of white strips to visualise alphanumeric grid reference on the Vari-Plate™

Vari-Strip™ 8 Well PCR Tube Strips, Low Profile

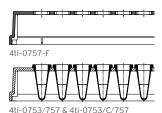
Low profile, 0.1 ml PP wells, working volume: <100 µl, total well capacity: 200 µl

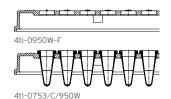
Code	Details	Strips/Case
4ti-0753	W white wells	120
4ti-0753/C	C clear wells	120

Code	Details	Tube and Cap Strips/Case
4ti-0754	W white wells	plus strips of 8 flat optical caps 120
4ti-0754/C	C clear wells	plus strips of 8 flat optical caps 120

Vari-Plate™ Frames & Vari-Plates™







Vari-Plate™ 96 Well Skirted Frame

PC. white, cut corner H1, universal use

Code	Details Frames	or Plates/Case
4ti-0757-F	Empty frame	10
4ti-0753/757	4ti-0757-F pre-loaded with Vari-Strips™, w	hite 50
4ti-0753/C/757	4ti-0757-F pre-loaded with Vari-Strips™, cl	ear 50

Vari-Plate™ 96 Well Semi-Skirted Frame, Roche Style

PC, white, cut corner H12, designed for use on Roche LightCycler® 480

Code	Details Frames or Pla	tes/Case
4ti-0950W-F	Empty frame	10
4ti-0753/950W	4ti-0950W-F pre-loaded with Vari-Strips™, white	50

Standard PCR Plates, Strips & Tubes

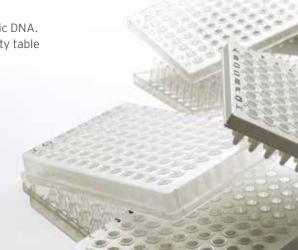
Standard PCR Plates, Strips & Tubes

4titude® offers a wide range of PCR consumables for low to medium throughput applications. Our standard one-piece PCR consumables are manufactured from virgin polypropylene in our Class 7 ISO certified cleanroom production facility, and comply to the same stringent QC requirements as our FrameStar® range (see page 4).

The ultra-thin walled tubes of our standard PCR plates maximise heat transfer and the raised rims facilitate sealing. Our range of plates includes fully skirted, semi-skirted, and non-skirted plates, available in clear or white (for gPCR), with additional colours for non-skirted plates available.

All our PCR consumables are certified free from RNase, DNase, and human genomic DNA. These plates fit most thermal cyclers; for a complete list please see the compatibility table on page 26.

- Cleanroom Injection Moulding Class 7 ISO Certification No contamination and 10 fold lower amount of air particles compared to most PCR plate manufacturers
- · Virgin, Medical Grade Polymers No leakage of substances which may have a detrimental effect on product purity
- · Certified RNase-, DNase-, DNA, and Pyrogen-free Inhibitor free consumables
- · Ultra-thin and consistent wall thickness Fast and precise thermal transfer





384 Well Skirted PCR Plate





Features

· Designed for use on standard 384 well thermal cvclers

384 Well Skirted PCR Plate

polypropylene, cut corner A24. working volume: <20 μl, total well capacity: 55 μl

Code	Details	Plates/Case
4ti-1384	C clear	50
4ti-1387	f frosted	50
4ti-1385	W white	50



384 Well Skirted PCR Plate, Roche Style





Features

 Designed for use on the Roche LightCycler[®] 480 with 384 well block

384 Well Skirted PCR Plate, Roche Style

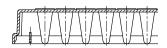
white polypropylene, cut corner A24/P24, working volume: <20 µl, total well capacity: 55 µl

Code	Details	Plates/Case
4ti-1381	W white	50

4titude®'s standard PCR plates, strips and tubes are manufactured from virgin polypropylene in our Class 7 ISO certified cleanroom production facility.

96 Well Skirted PCR Plate





Features

- · Universal 96 well skirted plate
- · Designed for use on standard thermal cyclers

96 Well Skirted PCR Plate

Low profile, 0.1 ml wells, polypropylene, cut corner H1, working volume: <100 μl, total well capacity: 200 μl

Code	Details	Plates/Case
4ti-0740	C clear	50
4ti-0741	W white	50

96 Well Semi-Skirted PCR Plate





Features

- · Universal semi-skirted plate
- · Designed for use on standard thermal cyclers

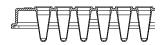
96 Well Semi-Skirted PCR Plate

Standard profile, 0.2 ml wells, polypropylene, cut corner A12, working volume: <200 µl, total well capacity: 300 µl

Code	Details	Plates/Case
4ti-0760	C clear	50
4ti-0761	W white	50

96 Well Semi-Skirted PCR Plate, Roche Style





Features

Designed for use on Roche LightCycler[®] 480

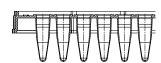
96 Well Semi-Skirted PCR Plate, Roche Style

Low profile, 0.1 ml wells, polypropylene, cut corner H12, working volume: <100 μ l, total well capacity: 200 μ l

Code	Details	Plates/Case
4ti-0955	W white	50

96 Well Semi-Skirted PCR Plate, ABI® Style





- Designed for use on ABI® thermal cyclers
- Frosted version available for increased qPCR signal intensities
- · Deck design is equivalent to ABI plates and therefore can be used as a direct swap out

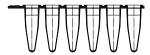
96 Well Semi-Skirted PCR Plate, ABI® Style

Standard profile, 0.2 ml wells, polypropylene, cut corner A12, working volume: <200 $\mu l,$ total well capacity: 300 μl

Code	Details	Plates/Case
4ti-0735	C clear	50
4ti-0736	f frosted	50

96 Well Non-Skirted PCR Plate





Features

- · Universal non-skirted plate
- · Designed for use on standard thermal cyclers

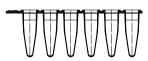
96 Well Non-Skirted PCR Plate

Standard profile, 0.2 ml wells, polypropylene, cut corner H12, working volume: <200 μ l, total well capacity: 300 μ l

Code	Details	S	Plates/Case
4ti-0750	C c	lear	50
4ti-0750/P	р	ourple	50
4ti-0750/B	b	lue	50
4ti-0750/G	g	jreen	50
4ti-0750/R	r	ed	50
4ti-0750/W	W	vhite	50
4ti-0750/Y	У	rellow	50

Non-Skirted PCR Plate Segments





Features

- 96 Well Non-Skirted PCR Plate (see above) divided into 8 well, 16 well, 24 well, 32 well, or 48 well segments
- · Available in 6 colours
- A versatile solution when a whole PCR plate may not be needed

Non-Skirted PCR Plate Segments

Standard profile, 0.2 ml wells, polypropylene, working volume: <200 µl, total well capacity: 300 µl

Code	Details	Segmen	ts/Case
4ti-0750/8	C 1	x 8 well plate segments	600
4ti-0750/16	C 2	x 8 well plate segments	300
4ti-0750/24	C 3	x 8 well plate segments	200
4ti-0750/32	C 4	x 8 well plate segments	150
4ti-0750/48	C 6	x 8 well plate segments	100

Note: Codes of the clear versions are shown above. For colour options please add the corresponding letter to the product code, e.g. order **4ti-0750/8/P** for 8 well plate segments in purple.



8 Well PCR Tube Strips



Features

- Suitable for all standard 0.2 ml block thermal cyclers
- Optionally available as a combi pack with strips of 8 domed or flat optical caps

8 Well PCR Tube Strips

Code

4ti-0784

Standard profile, 0.2 ml wells, clear polypropylene, working volume: <200 μ l, total well capacity: 300 μ l

Details

4ti-0781	С	clear wells	125
Code Combi	Pack	Tube and Cap Strip	s/Case

C plus strips of 8 flat optical caps 125

Strips/Case



Vari-Strips™ and Vari-Plates™ - PCR tube strips in frames, see page 17

The 4titude® Vari-Strip™ and Vari-Plate™ system offers total flexibility in plate usage. It allows the user to insert or remove strips of 8 tubes from a 96 well plate frame. The low profile Vari-Strips™ can be used as a stand alone product or inserted in one of two Vari-Plate™ frames for ease of handling.

8 Well PCR Tube Strips, With Attached Caps



Features

- The tubes are joined together either by three links (4ti-0792 and 4ti-0793) or by one strong link (4ti-0794) to make the strip more rigid and help reduce any chance of spillage
- Each cap is separately joined to a tube to avoid any possible cross contamination

8 Well PCR Tube Strips, With Attached Caps

0.1 ml or 0.2 ml wells, clear polypropylene, with attached domed or flat optically clear caps

0.1 ml (working volume: <100 µl, total well capacity: 200 µl) 0.2 ml (working volume: <200 μ l, total well capacity: 300 μ l)

Code	Details Strips	/Case
4ti-0792	0.2 ml wells, with flat optical caps	120
4ti-0793	0.1 ml wells, with flat optical caps	120
4ti-0794	0.2 ml wells, with domed caps	120

4 Well PCR Tube Strips, Rotor-Gene® Style, With Caps



Features

- · Optically clear strips ideally suited for qPCR
- Frosted cap extensions allow for easy handling and labelling
- Designed for Qiagen/Corbett Rotor-Gene® instruments

4 Well PCR Tube Strips, Rotor-Gene® Style, With

0.1 ml wells, clear polypropylene, with strips of 4 caps, working volume: <100 µl, total well capacity: 200 µl

Code	Details	Strips/Case
4ti-0796	C clear	250

Individual PCR Tubes, With Attached Caps



Features

- Suitable for all standard 0.2 ml block thermal cyclers
- Snap-shut cap design
- Also available with unique 2D coded flat cap



Individual PCR Tubes, With Attached Caps

Standard profile, 0.2 ml wells, polypropylene, working volume: <200 μ I, total well capacity: 300 μ I

Code	Details	Tubes/Case
4ti-0790	With flat optical cap	1 000
4ti-0790/2D	With flat 2D coded cap	960
4ti-0795	With domed cap	1 000



2-Component 8 Well PCR Tube Strips, see page 16

Our FrameStrip® PCR tube strips are a unique two-component design, with thin walled polypropylene tubes for efficient heat transfer and a frame moulded from polycarbonate. This gives a rigid tube strip for easy and reliable handling which can be 2D coded and is available in various colours.

Tear-A-Way™ PCR Plates

Dividable Standard PCR Plates

Tear-A-Way™ PCR Plates

Tear-A-Way™ plates allow for the most flexible, efficient and cost-effective use of a PCR plate. Avoid the costly use of half-empty plates or the fiddly separation of plates with scissors. Cutting plates can damage wells and sealing rings, risking evaporation and sample contamination.

Based on our standard non-skirted PCR plate (4ti-0750), Tear-A-Way™ plates can be quickly and easily divided along the perforations between the rows. The correct number of wells can be separated off for each experiment, saving time and costs.

The Tear-A-Way™ PCR plate is available perforated either in the vertical direction, tearing into 8 well strips, or in the horizontal direction, tearing into 12 well strips. Both Tear-A-Way™ versions maintain all the benefits of our standard non-skirted PCR plate, but with increased flexibility.

- Allows for the most flexible and efficient use of a PCR plate No need to run half-empty plates, so reducing costs
- Plate is perforated to enable accurate tearing into either 8 well or 12 well strips -No tricky cutting of plates with scissors risking perforating wells, damaging sealing rings and contamination
- Black grid reference on all strips No sample identification errors
- Non-skirted plates Universal cycler and sequencer compatibility
- 8 well version is easily divided into 24 and 48 well plates to fit a 24 or 48 well thermal cycler block
- 12 well version perfectly suited for gradient cyclers
- · White version available for superior qPCR performance



Figure 17: Tear-A-Way™ 96/12 PCR Plates allow you to make full use of your gradient PCR instruments. The temperature gradient is typically created along the horizontal direction of the block, thus 12 well strips or sections are ideal.

How trustworthy are your scissors?

Scissors are widely used by everyone in the lab for cutting diverse materials and are typically highly contaminated with substances including bacteria and DNA.

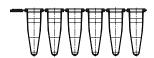
Cutting PCR plates with scissors should be avoided as it may lead to contamination of the wells.

Horizontally or vertically perforated versions.

Easily dividable into part plates and individual strips, 8 well or 12 well, for highest flexibility.

Tear-A-Way™ 96/8 PCR Plate





Features

- · Vertically perforated, tears easily into strips of 8 tubes or part plates
- Universal cycler and sequencer compatibility
- · Easily divided into 24 and 48 well plates to fit a 24 or 48 well thermal cycler block

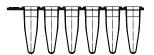
Tear-A-Way™ 96/8 PCR Plate

96 well non-skirted PCR plate, vertically perforated, standard profile, 0.2 ml wells, polypropylene, cut corner H12, working volume: $<200 \,\mu$ l, total well capacity: $300 \,\mu$ l

Code	Details	Plates/Case
4ti-0750/TA	C clear	50
4ti-0750/W/TA	W white	50

Tear-A-Way™ 96/12 PCR Plate





Features

- · Horizontally perforated, tears easily into strips of 12 tubes or part plates
- · Universal cycler and sequencer compatibility
- · Perfectly suited for gradient cyclers

Tear-A-Way™ 96/12 PCR Plate

96 well non-skirted PCR plate, horizontally perforated, standard profile, 0.2 ml wells, polypropylene, cut corner H12, working volume: <200 μ l, total well capacity: 300 μ l

Code	Details	Plates/Case
4ti-0750/TA/12	C clear	50

Flexible plate formats require flexible seals.

Avoid wasting seals or the risk of contaminating your samples by the use of scissors.

8 well and 12 well seal strips (4ti-0500/8 and 4ti-0500/12) are available to seal your plate in individual rows.

Alternatively, 8 well cap strips are available in flat (4ti-0751 or 4ti-0783) or domed (4ti-0752 or 4ti-0782) cap format, our 12 well cap strips are available with flat caps only (4ti-0788).

For greatest optical clarity in sensitive qPCR assays, use our CrystalStrips™ (4ti-0755).

4titude® Sealing Solutions

4titude® Sealing Solutions

4titude® offers the widest range of plate sealing solutions available on the market. You can choose between sealing with strip caps, mats, lids, adhesive seals in strip or plate format, and heat seals in flexible formats up to plate size. The choice of an optimised sealing solution is particularly important for (q)PCR because thermal cycling can be associated with evaporation of reaction reagents.

Please see below for a brief overview of our sealing solutions for PCR plates and strips and refer to our webpage www.4ti.co.uk/ seal or the 4titude® Sealing Solutions Product Overview brochure for more details.

Strips of Sealing Caps

- · Available in strips of 8 or 12, either domed or flat optical caps
- Universal fit for all 4titude® PCR tube strips and PCR plates
- CrystalStrips[™] made of a special polymer with improved optical properties leading to high transmission rates, ideally suited for small samples with low signal intensity

Code	Details	Strips/Case
4ti-0751	Strips of 8 flat optical caps	300
4ti-0783	as above	125
4ti-0752	Strips of 8 domed caps	300
4ti-0782	as above	125
4ti-0755	CrystalStrip TM , crystal clear strips of 8 optical caps	300 a flat
4ti-0755/125	as above	125
4ti-0788	Strips of 12 flat optical caps	200

Rigid Polystyrene Plate Lids

- Protect samples from contamination and evaporation
- A variety of lids are available from our PCR Plate Lids & FrameStar® Lids (see below) and Microplate Lids product range

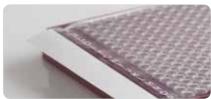
Code	Details Lids/	/Case
4ti-0285	Ultra-Low Universal Lid, ultra-low profile, without condensation rings, non-sterile	100
4ti-0287	FrameStar® 96 NGS Lid, for use with 4ti-0960/RIG, with condensation rings, non-sterile	50
4ti-0288	PCR Plate Lid, low profile, without condensation rings, non-sterile	50
4ti-0289	FrameStar® 96 Lid, for use with 4ti-0770, without condensation rings, non-sterile	50



Adhesive Sealing

4titude® offers the widest range of adhesive sealing solutions available on the market. You have the option to choose your seal based on a wide variety of properties offered including peelability, pierceability, gas permeability, optical clarity, temperature stability and solvent resistance.

Most of our adhesive sheet seals are supplied with convenient tabs on both ends for ease of application. These tabs enable easy peeling for seal removal and peelable seals leave the sealing surface residue free after removal. We also offer a number of our seals in various roll formats compatible with most roll sealers on the market, for ease of use or for automation.



Highest flexibility to meet your application needs

Example: PCR Seal

- · Durable transparent polyester film with a strong adhesive layer, peelable
- Enables high integrity and efficiently prevents sample evaporation
- · Recommended for PCR and other optical applications as well as sample storage
- Also available in two flexible formats as perforated sheets, to enable tearing into either 8 well or 12 well strips and as half plate seals to match the size of our FrameStar® 192 Well Semi-Skirted PCR Plate

Example: qPCR Seal

- · Clear, non-sticky film with a strong pressure-activated adhesive, peelable
- Recommended for qPCR and other imaging techniques including crystallisation
- Also available as half plate seals to match the size of our FrameStar® 192 Well Semi-Skirted PCR Plate

Code	Details	Sheets/	Case
4ti-0500	Sheets (135 x 80 mm)		100
4ti-0500/8	Vertically perforated for division int strips of 8 wells, sheets (115 x 100		100
4ti-0500/12	Horizontally perforated for division strips of 12 wells, sheets (137 x 71		100
4ti-0500/HP	Half plate size sheets (70 mm x 80	mm)	100

Code	Details	Sheets or Rolls/Case
4ti-0560	Sheets (140 x 77 mm)	100
4ti-0560/HP	Half plate size sheets (70 r	mm x 77 mm) 100
4ti-0561	Roll (100 m x 80 mm, appr	ox. 700 seals) 1

Heat Sealing

Heat sealing is the gold standard method of plate and tube sealing

- Superior sealing performance compared to cap, mat and adhesive sealing
- 100% complete seal prevents sample loss by evaporation maximum sample security
- Prevents leakage and contamination
- Allows the use of smaller reagent volumes reagent cost savings
- Available as sheets, for use with manual and semi-automated sealers, such as our 4s3™ Sheet Heat Sealer, and in multiple roll formats compatible with specified automated heat sealers, such as our a4S Roll Heat Sealer
- You have the option to choose your seal based on a wide variety of properties offered including peelability, pierceability, gas permeability, optical clarity, temperature stability and solvent resistance



Example: Peel Heat Seal, for PCR

- Peelable laminate seal compatible with PP plates
- Can be removed from PP plates by peeling, even when plate has been removed directly from -80°C storage
- Suitable for very low temperature storage & high temperature uses
- Recommended for PCR

Example: Clear Heat Seal, for qPCR

- Optically clear, suitable for imaging and qPCR, peelable
- · Suitable for imaging, fluorescence detection, and colorimetric assays
- Recommended for qPCR and other imaging techniques including crystallisation

Code	Details	Sheets or Rolls/Case
4ti-0520	Roll (610 m x 78 mm, approx. 5	.000 seals) ^{1,5} 1
4ti-0520/122	Roll (122 m x 78 mm, approx. 1	.000 seals) ¹ 1
4ti-0522	Roll (500 m x 115 mm, approx.	6,250 seals) ^{2,5} 1
4ti-0521	Sheets (125 mm x 78 mm)	100

Code	Details	Sheets or Rolls/Case
4ti-0540	Roll (500 m x 78 mm, approx. 4,2	200 seals) ^{1,5} 100
4ti-0540/80	Roll (80 m x 78 mm, approx. 640	seals) ¹ 1
4ti-0540/REMP	Roll (500 m x 78 mm, approx. 4,2	200 seals) ³ 1
4ti-0542	Roll (350 m x 115 mm, approx. 4	,400 seals) ^{2,5} 1
4ti-0542/REMP	Roll (350 m x 115 mm, approx. 4	,400 seals) ⁴ 1
4ti-0541	Sheets (125 mm x 78 mm)	100

¹Compatible with 4titude® a4S Automatic Roll Heat Sealer/Thermo Fisher ALPS 300™ and ALPS 3000™/KBiosystems Wasp™/KBioscience FlexiSeal and Cube; ²Compatible with Agilent (Velocity 11) PlateLoc®; ³Compatible with REMP Portrait Heat Sealer (PHS); ⁴Compatible with REMP Landscape/Stacking Heat Sealers (LHS/SHS); ⁵Sample rolls available

				Fr	ameSt	ar® 2-C	ompor	nent Po	CR Plat	tes		
Skirt				skirted				semi-	skirted			
Number of we	lls		384	384	96	192	96	96	96	96	96	
Standard/Low	Profile		/	/	L	/	L	L	S	S	S	
Details see pa	ge		8	8	9	8	9	10	10	10	11	
Product code ¹	/Short description											
			4ti-0384 FrameStar® 384	4ti-0380 FrameStar® 384 Roche	4ti-0960 FrameStar® 96	4ti-0192 FrameStar® 192	4ti-0950 & 4ti-0954 FrameStar® 96 Roche	4ti-0910 FrameStar® 96 FastPlate	4ti-0730 FrameStar® 96 ABI®	4ti-0770 FrameStar® 96 ABI®	4ti-0900 FrameStar® 96	
ABI® / LIFE T	FECHNOLOGIES / THERMO	FISHER SCIENTIFIC										
	96 well standard block	Veriti, Proflex, Simpliamp							1	0		
Thermal	90 Well Stallual a Diock	GeneAmp® 2700 / 2720 / 9600 / 9700							1	0		
Cyclers	96 well FAST block	GeneAmp® 9800 FAST, Veriti FAST						0				
	384 well block	GeneAmp® 9700, Veriti, Proflex, Multiblock system	0			•						
	المعامل المسلم المعامل المعامل	7000, 7300, 7500, 7700, 7900 HT							1	0		
	96 well standard block	QuantStudio™ 3/5/6/7/12K, ViiA7™							1	0		
		StepOne StepOne										
qPCR		StepOne Plus™						0				
Cyclers	96 well FAST block	7500 FAST, 7900 HT FAST						0				
		QuantStudio™ 3 / 5 / 6 / 7 / 12K, ViiA7™						0				
	384 well block	QuantStudio™ 5 / 6 / 7 / 12K, ViiA7™, 7900 HT FAST	0									
	96 well block	3100, 3130XL, 3500, 3500XL, 3730, 3730XL							0	1		
Sequencers	384 well block	3100, 3130XL, 3500, 3500XL, 3730, 3730XL	0									
AGILENT / S												
	96 well block	Surecycler 8800										
Thermal	384 well block	SureCycler 8800	0			•						
Cyclers	96 well block	Robocycler Gradient			0						1	
		AriaMx			0							
qPCR	96 well block	Mx3000P TM , Mx3005P TM								0	1	
Cyclers		Mx4000 TM							1	0		
ANALYTIK J	ENA / BIOMETRA											
	Strips only	TRIO, Tpersonal, T3 Thermocycler										
		Flexcycler2, T1 Thermocycler, Tgradient, Tone,								,		
Thermal	96 well block	Tadvanced, TProfessional (Standard/Basic) Gradient/XL			0					√	√	
Cyclers		Trobot 96, SpeedCycler2 (SP, SPR)			0					1	√	
	384 well block	Flexcycler2, T1 Thermocycler, Tadvanced,	Ø			•						
		TProfessional, Trobot 96										
qPCR	96 well block	qTOWER ³ / G / touch, Toptical								0	✓	
Cyclers	384 well block	qTOWER ³ 84 / 84G	0			•						
BIOER TECH	NOLOGIES											
Thermal	Strips only	GeneQ										
Cyclers	96 well block	Gene Touch 96								0	✓	
	384 well block	Gene Touch 384	0			•						
BIO-RAD												
	Strips only	Genecycler										
Thermal	96 well block	C1000 Touch, S1000			0					✓	✓	
Cyclers		iCycler™, MyCycler™, T100								0	✓	
	384 well block	C1000 Touch, S1000	0			•						
aDCD.	96 well block	CFX96 Touch, CFX96 Touch Deep Well, CFX connect			0							
qPCR Cyclers		MyiQ™, iCycler™ IQ / IQ 4 / IQ 5								0	✓	
Cyclers	384 well block	CFX384 Touch	0			•						
BIO-RAD MJ	RESEARCH											
	Strips only	Mini Gradient										
Thermal		Personal									0	
Cyclers	96 well block	PTC100 TM /200 TM /220 TM /221 TM /225 TM /240 TM			0					1	1	
	384 well block	PTC200 TM /220 TM /221 TM /225 TM /240 TM	0			•						

¹ Short product code shown only (without details on frame and well colour), please refer to the corresponding product page for ordering details of all variations available.

² For compatibility information of the Vari-Plates™ please refer to the table entry for the respective Vari-Plate™ frame.

Fran	neStar'	® PCR	Plates,	RA PI	ate, Fra	ameStr	ips®					Stand	lard PC	R Plate	s and S	Strips				
non s	kirted	Break-	-A-Way	Break-	2-Ways	skirted	strips		skirted		se	mi-skirt	ed	non			strips			strips
96	96	96	96	96	96	96	8	384	384	96	96	96	96	96	8	8	8	8	8	4
S	L	S	L	S	L	L	S	/	/	L	S	L	S	S	S	L	S	L	S	/
11	11	13	13	13	13	15	16	18	18	18	19	19	19	20/22	20	17	21	21	21	21
4ti-0710 FrameStar® 96	4ti-0720 FrameStar® 96	4ti-1000 FrameStar® Break-A-Way	4ti-1200 FrameStar® Break-A-Way	4ti-1300 FrameStar® Break-2-Ways	4ti-1400 FrameStar® Break-2-Ways	4ti-0960/RA Random Access 96	4ti-0785 & 4ti-0786 FrameStrip® 8 Well	4ti-1384 384 Well	4ti-1381 384 Well Roche	4ti-0740 96 Well	4ti-0760 96 Well	4ti-0955 96 Well Roche	4ti-0735 96 Well ABI [®]	4ti-0750 - 96 Well 4ti-0750/TA- dividable	4ti-0781 8 Well	4ti-0753 Vari-Strips™ 8 Well²	4ti-0792 8 Well, Attached Flat Caps	4ti-0793 8 Well, Attached Flat Caps	4ti-0794 8 Well, Attached Domed C.	4ti-0796 4 Well Rotor-Gene®
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The individual instrument-plate compatibility information is for guidance only. Samples of all plates are available before purchase to ensure compatibility. Please check installed heat block, refer to instruments manual for details or contact our technical support.

⁴titude® recognises that designated trademarks and brands of the Instrument Compatibility Table are the property of their respectice owners.

				Fra	ameSt	ar® 2-0	ompor	nent P	CR Pla	tes		
Skirt				skirted				semi-	skirted			
Number of wel			384	384	96	192	96	96	96	96	96	
Standard/Low	Profile		/	/	L	/	L	L	S	S	S	
Details see pag	,		8	8	9	8	9	10	10	10	11	
Product code ¹ ,	/Short description		4ti-0384 FrameStar® 384	4ti-0380 FrameStar® 384 Roche	4ti-0960 FrameStar® 96	4ti-0192 FrameStar® 192	4ti-0950 & 4ti-0954 FrameStar® 96 Roche	4ti-0910 FrameStar® 96 FastPlate	4ti-0730 FrameStar [®] 96 ABI [®]	4ti-0770 FrameStar® 96 ABI®	4ti-0900 FrameStar® 96	
BIO-RAD MJ	RESEARCH continued											
DOD	Strips only	MiniOpticon										
qPCR Cyclers	96 well block	Chromo4™			0					✓	✓	
Cyclers	96 Well Dlock	Opticon2™			0							
CORBETT RE	SEARCH											
Thermal	96 well block	(Qiagen) Palm Cycler								0	✓	
Cyclers	384 well block	(Qiagen) Palm Cycler 384	0			•						
qPCR Cycl.	Strips only	Rotor-Gene series										
EPPENDORF												
Thermal	96 well block	MasterCycler® ep / ep gradient / Pro / Pro S / nexus / nexus gradient / nexus SX1 / nexus GSX1			0					✓	✓	
Cyclers		MasterCycler® nexus X2 / GX2 / GX2e / X2e										
	384 well block	MasterCycler® ep 384 / Pro 384	0			•						
qPCR Cycl.	96 well block	Mastercycler™ ep realplex			0					\checkmark	√	
GE HEALTHC	ARE / AMERSHAM											
Sequencers	96 well block	MegaBACE™ 500, MegaBACE™ 1000 mark 2			0							
DEOLAR ()(W	384 well block	MegaBACE™ 4000	0			•						
PEQLAB / VV		VC DATORAC OV DATORAC	_									
Thermal	Strips only	peqSTAR XS, peqSTAR 2X			0					1		
Cyclers	96 well block	peqSTAR 96X			6	1				V	✓	
ROCHE	384 well block	peqSTAR 384X	O			∀						
ROCITE	96 well block	LC96, LC480					0					
qPCR	384 well block	LC480		0								
Cyclers	Strips only	Nano										
SENSOQUES [*]		Hullo										
	96 well block	Labcycler			1			1	1	1	1	
Thermal	192 well block	Labcycler				√						
Cyclers	384 well block	Labcycler	<i>O</i>			•						
TAKARA												
Thermal Cycl.	96 well block	Dice touch, Gradient								0	1	
TECHNE												
	Strips only	3Prime, 3PrimeG, 3PrimeX										
		Prime, PrimeG, Prime Elite, Prime Elite Satellite								0	1	
	96 well block	PCRmax Alpha cycler 1 / 2 / 4								0	✓	
Thermal Cyclers	90 Well Dlock	TC412, TC512, Genius, Genius Quad, Touchgene, Touchgene Gradient, Flexigene			0					1	1	
		Prime, PrimeG, Prime Elite, Prime Elite Satellite	0			•						
	384 well block	PCRmax Alpha cycler 1 / 2 / 4	Ø			✓						
		TC412, TC512, Genius, Genius Quad, Flexigene	Ø			✓						
qPCR Cycl.	96 well block	Quantica			0							

¹ Short product code shown only (without details on frame and well colour), please refer to the corresponding product page for ordering details of all variations available. ² For compatibility information of the Vari-Plates™ please refer to the table entry for the respective Vari-Plate™ frame.

	Fran	neStar	® PCR I	Plates,	RA Pl	ate, Fra	ameStr	ips®					Stand	lard PC	R Plate	s and S	Strips				
	non s	kirted	Break-	A-Wav	Break-	2-Ways	skirted	strips		skirted		se	mi-skirte	ed	non			strips			strips
	96	96	96	96	96	96	96	8	384	384	96	96	96	96	96	8	8	8	8	8	4
	S	L	S	L	S	L	L	S	/	/	L	S	L	S	S	S	L	S	L	S	/
	11	11	13	13	13	13	15	16	18	18	18	19	19	19	20/22	20	17	21	21	21	21
	4ti-0710 FrameStar® 96	4ti-0720 FrameStar® 96	4ti-1000 FrameStar® Break-A-Way	4ti-1200 FrameStar® Break-A-Way	4ti-1300 FrameStar® Break-2-Ways	4ti-1400 FrameStar® Break-2-Ways	4ti-0960/RA Random Access 96	4ti-0785 & 4ti-0786 FrameStrip® 8 Well	4ti-1384 384 Well	4ti-1381 384 Well Roche	4ti-0740 96 Well	4ti-0760 96 Well	4ti-0955 96 Well Roche	4ti-0735 96 Well ABI®	4ti-0750 - 96 Well 4ti-0750/TA- dividable	4ti-0781 8 Well	4ti-0753 Vari-Strips™ 8 Well²	4ti-0792 8 Well, Attached Flat Caps	4ti-0793 8 Well, Attached Flat Caps	4ti-0794 8 Well, Attached Domed C.	4ti-0796 4 Well Rotor-Gene®
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The individual instrument-plate compatibility information is for guidance only. Samples of all plates are available before purchase to ensure compatibility. Please check installed heat block, refer to instruments manual for details or contact our technical support.

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Custom Capabilities

We are your ideal partner for diagnostic kit components

Custom Capabilities for OEM Diagnostic Kit and Medical Device Manufacturing

Our management team brings decades of development expertise to any custom project. Our experience in working with partners worldwide has placed us as the company of choice for introducing practical solutions to changing workflows, using innovative design and bespoke manufacture.

Our commitment to quality is reflected in our ISO certified management system which is applied at all levels, from manufacture, to technical support, to packaging and delivery.

4titude® has an integrated quality management system where products undergo a wide range of QC inspections. We constantly perform visual, physical and biological tests to ensure both the absence of contaminants, as well as the integrity of the products. Our DIN EN ISO 9001:2008 and ISO 13485:2012 certifications are endorsements of our excellent manufacturing practices.



The ultimate quality of any product is dependent not only on the design of the component to be produced, but also the accuracy, construction and precision of the tooling and manufacturing processes.

4titude®'s highly skilled engineers have extensive knowledge and experience in the design and manufacture of precision components for the life science industry.

By working with our in-house engineers we can offer a completely integrated project management service to ensure there is a smooth transition from initial project idea through to finished product. We aim to help enhance end products, reduce overall part and production costs, and streamline assembly within manufacturing. Whatever your custom requirement, you will receive ongoing support and advice from a designated sales contact, our QC department and Customer Services team.

We understand the costs and complexities involved with OEM products and would be happy to discuss a range of solutions for your project. Please contact us to discuss your specific requirements in detail and complete confidence.

Custom and OEM Services Overview

- Product design and manufacturing for injection-molded parts
- Instrumentation design and manufacture: Heat sealers, press tools, cutters, liquid handling instrumentation
- Heat and adhesive sealing: Custom material design and manufacture
- Sample tracking solutions: Custom applications and specifications for linear and 2D coding
- Surface treatment options
- Sterilisation options
- · Packaging choices
- · Specified QC procedures



4titude® Product Portfolio

2-Component PCR Consumables, including

- FrameStar® 384/192/96 well PCR plates
- FrameStar® Break-A-Way and Break-2-Ways dividable PCR plates
- Random Access Plates plates with 96 individually removable wells
- FrameStrip® 2-component PCR tube strips

Sealing solutions, including

- · Heat sealing consumables
- Heat sealing instrumentation
- Adhesive sealing consumables
- Cap Strips, Lids & Mats

Standard PCR Consumables, including

- · 384/96 well PCR plates
- Tear-A-Way™ dividable 96 well plates
- · 96 well plate segments of 8 to 48 wells
- 8 well PCR tube strips standard/low profile, without/with attached caps
- 4 well PCR tube strips
- Individual tubes

Processing options

- Barcoding, including linear Code 128 barcodes, 2D codes & custom solutions - enhance sample traceability and identification
- Ethylene Oxide Treatment for complete removal of any amplifiable DNA - for forensic applications
- Low Binding Products made of selected low bind polymers for sensitive applications such as Next Generation Sequencing sample preparation

Instrumentation

- TubeMarker™ 2 designed to directly print text, linear barcodes, 2D codes and graphics on plastic laboratory tubes
- 4LAB™ automated, high-precision low volume pipetting system,
- Heat Sealing instrumentation 4s3™ Semi-Automatic Sheet Heat Sealer/a4S Automatic Roll Heat Sealer/a4S^{RA} Random Access Automatic Heat Sealer
- Hand Held Barcode Scanner & Barcode Rack Scanner
- Plate cutter air pressure operated, semi-automatic instrument, to be used to create strips or partial plates from e.g. FrameStar® Break-A-Way plates

Microplates, including

- Storage and reservoir plates polypropylene, 384/96 wells, round/square wells, flat/U-shaped/V-shaped bottom
- Assay plates solid flat bottom wells, 384/96/24 wells, black/white/clear polystyrene
- Vision Plates™ clear flat bottom wells, 384/96/24 wells, black polystyrene

License Statement and Trademarks

Disclaimer: 4LAB™, 4s3™, CrystalStrip™, FrameStar® FrameStrip®, Q-Stick™, Tear-A-Way™, TubeMarker™, Vari-Plate™, Vari-Strip™ and Vision Plate™ are trademarks of 4titude® Ltd.

4titude® recognises that designated trademarks and brands are the property of their respectice owners. FrameStar® PCR plates are covered by one or more of the following U.S. patents or their foreign counterparts, owned by Eppendorf AG: US Patent Nos. 7,347,977 and 6,340,589





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